### MATERIAL SAFETY DATA SHEET

Section I. General Information

MSDS Identifier Code

Supplier ID: Ricoh Product Code: 141MIU

001003

Identity: Ricoh FT 4000 Developer

Manufacturer's Name and Address:

Ricoh Corporation 5 Dedrick Place West Caldwell, NJ 07006

Emergency Telephone Number: (800) 336-6737

Telephone Number for Information: (201) 882-2000, (800) 336-6737 .

Synonyms & Common Names: Ricoh FT 4000 Developer

Uses: FT 3020/50/60, FT 3320, FT 4030/60/65/85, FT 4410/20/30/80, FT 5010, FT 5540/5570, FT 6080/85, FT6620, FT 7060, FT 7770, FT 5520

Chemical Formula: Carbon black, styrene acrylic resin, dye, ferrite

Registry numbers

CAS Number: 0-00-0 RTECS Number: N/A

Date Prepared: 02/23/89 Filed/Prepared By: Kristina Sage

Section II. Hazardous Ingredients/Identity Information

Composition

Component	8	CAS	OSHA	ACGIH
		#	Pel	TLV
Carbon black *Styrene Acrylic Resin (CAS# Confidential) *Dye (CAS# Confidential) *Ferrite Powder (CAS# Confidential)	<3%	1333-86-4	N/A	3.5mg/m3
	<3%	0-00-0	N/A	N/A
	<3%	0-00-0	N/A	N/A
	97%	0-00-0	N/A	N/A
Carbon black is listed on the IARC Monograph and the Massachusetts Substance List.  None of the other ingredients are listed on the latest NTP Annual Report, IARC Monograph or OSHA Listing as carcinogens.  None of the other ingredients are listed on the Massachusetts Substance List.  *Non-hazardous THIS PRODUCT IS NON-HAZARDOUS				

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xposure Limits (TLV/PEL)

OSHA: N/A

NIOSH: N/A

ACGIH: See Section II

State: N/A Other: N/A

Section III. Physical/Chemical Characteristics

oiling Point: N/A apor Pressure: N/A

Specific Gravity: 1.97 % Volatile by Volume: N/A

elting Point: 80C or higher

Vapor Density (Air=1): N/A

vaporation Rate (n-BuAc=1): N/A

Solubility in Water: Negligible: Less than 0.1%

Appearance and Odor: Black powder, with slight plastic odor

Section IV. Fire and Explosion Hazard Data

Flash Point and Method: N/A

Explosive Limits: LEL N/A UEL N/A

Comments: N/A

Extinguishing Media: CO2, dry chemicals, foam or water

Special Fire-Fighting Procedures: No special fire-fighting procedure is

necessary.

Unusual Fire and Explosion Hazards: Will not occur

Section V. Reactivity Data

Stability: Stable

Conditions to Avoid: N/A

Incompatibility (Materials to Avoid): N/A

Hazardous Decomposition or Byproducts: Carbon monoxide and other decomposition products in the case of combustion.

Hazardous Polymerization: Will not Occur

Conditions to Avoid: None

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### Section VI. Health and Hazard Data

Routes of Entry: Eyes, inhalation, ingestion.

Health Hazards of Short-Term exposure (Acute)

Eyes: May cause temporary eye discomfort.

Skin: May cause slight irritation on prolonged and repeated contact with

skin.

Inhalation: Gasping

Ingestion: Greater than 5g/kg bodyweight, practically non-toxic.

Health Hazards of Long-Term exposure (Chronic): N/A

Carcinogenicity: This product contains carbon black. The IARC has evaluated the evidence for the carcinogenicity of carbon black as inadequate to determine a carcinogenic risk for humans. Carbon black is not listed on the latest NTP Annual Report or OSHA Listing as a carcinogen.

NTP? No IARC Monographs? No OSHA Regulated? No

Signs and Symptoms of Exposure: N/A

Medical Conditions Generally Aggravated by Exposure: N/A

Emergency and First Aid Procedures

#### First Aid

Eyes: Try to remove or flush with eye drops. If unsuccessful, get medical attention.

Skin: Wash thoroughly with soap and water.

Inhalation: Remove from exposure

Ingestion: Dilute stomach contents with several glasses of water.

Additional Information: Ames test result: Negative

·Section VII. Precautions for Safe Handling and Use

Steps to be Taken in Case Material is Released or Spilled: If spilled, sweep up using an approved toner vacuum cleaner with a .5 micron filter such as the Atrix AAA Toner Vacuum Cleaner (Ricoh EDP Code 342MIU). Use of a vacuum cleaner not rated for toner particulate could be a potential fire hazard and/or result in personal injury. Remove residue with soap and water.

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iste Disposal Method: Used developer should be disposed of in an avironmentally safe manner and in accordance with governmental regulations. isposal regulations vary from locality to locality, therefore, consult with our local office of the EPA to determine proper method of disposal. Do not accinerate.

cecautions to Be Taken in Handling and Storing: Cleanse skin thoroughly after ontact, before breaks and meals, and at the end of work periods. Keep out of each of children.

ther Precautions: N/A

Section VIII. Control Measures

espiratory Protection: None required under normal conditions of use.

rentilation

Local Exhaust: None required under normal conditions of use.

Special: None

Mechanical (general): Adequate ventilation

Other: None

rotective Gloves: None required under normal conditions of use.

ye Protection: None required under normal conditons of use.

other Protective Clothing or Equipment: None required under normal conditions

Vork and Hygenic Practices: Cleanse skin thoroughly after contact, before preaks and meals, and at the end of work periods.